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- (71) Applicant (for all designated States except US): C.R.F. SOCIETA CONSORTILE PER AZIONI [IT/IT]; Strada Torino, 50, I-10043 Orbassano (IT).

#### (72) Inventors; and

- (75) Inventors/Applicants (for US only): MOLA, Stefano [IT/IT]; c/o C.R.F. Società Consortile per Azioni, Strada Torino, 50, I-10043 Orbassano (IT). MALVICINO, Carloandrea [IT/IT]; c/o C.R.F. Società Consortile per Azioni, Strada Torino, 50, I-10043 Orbassano (IT).
  IDONE, Domenico [IT/IT]; c/o C.R.F. Società Consortile per Azioni, Strada Torino, 50, I-10043 Orbassano (IT).
- (74) Agent: JORIO, Paolo; Studio Torta S.r.l., Via Viotti, 9, I-10121 Torino (IT).

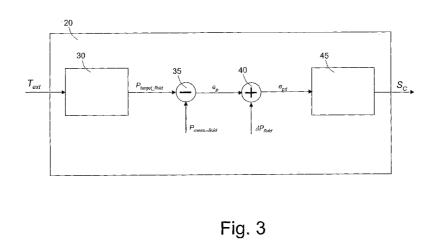
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(54) Title: CONTROL OF A CONDENSER FAN OF AN AUTOMOTIVE AIR-CONDITIONING SYSTEM



(57) Abstract: Described herein is a automotive air-conditioning system (1) configured to implement a sub-critical refrigerating cycle and comprising a condenser (5) and a fan (17) associated thereto, a compressor (14), an evaporator (10), an expansion valve (16) of the non-electronically-controlled type, and an electronic control system (2) configured to receive a signal indicative of the ambient temperature ( $T_{ext}$ ) outside the vehicle and to generate a control signal (S<sub>c</sub>) for the fan (17) of the condenser () on the basis of the ambient temperature ( $T_{ext}$ ) outside the vehicle.

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CONTROL OF A CONDENSER FAN OF AN AUTOMOTIVE AIR-CONDITIONING SYSTEM

### TECHNICAL FIELD

5 The present invention relates to the control of a condenser fan of a automotive air-conditioning system.

### BACKGROUND ART

As it is known, motor vehicles are generally provided with 10 air-conditioning systems of the type comprising, in succession, a compressor, a condenser, an expansion valve, and an evaporator, connected to one another via a duct through which a coolant, generally Freon, flows.

As refrigerating fluids (or coolants) use is typically made of fluids such as ammonia, methyl chloride, sulphurous anhydride; halogenated hydrocarbons such as Freon (for example R11, R12, R114, R134a), or, further, substances like carbon dioxide and hydrocarbons like propane.

In particular, air-conditioning systems of the type described above are generally configured to implement a sub-critical 20 refrigerating cycle of the type illustrated in Figure 1A, i.e. a refrigerating cycle wherein the maximum pressure at which the refrigerating fluid is compressed and to which reference is generally made as condensation pressure, is always below 25 the critical pressure p<sub>c</sub> characteristic of the refrigerating fluid itself. Under those conditions, as a matter of fact, along the high-pressure tract of the cycle condensation of the refrigerating fluid occurs, the refrigerating fluid thereby yielding heat to the outside, i.e. a thermal exchange takes 30 place between a condensing fluid (which shall be partly in the liquid state and partly in the vapour state) and a gas (generally air). Air-conditioning systems are further provided with a fan which is arranged downstream of the evaporator and is operated to push conditioned air into the passenger 35 compartment of the motor vehicle, and a fan which is arranged in front of the condenser and is operated automatically to

maintain the coolant pressure in the condenser (condensation pressure) at optimal values in all operating conditions. Operation of the condenser fan determines, in fact, an increase in the air flowrate impinging upon the condenser, thus determining a reduction of the condensation pressure.

The condenser fan is operated both for reasons of safety, i.e., to prevent the coolant pressure in the condenser from reaching the tightness pressure of the pipes in the air-10 conditioning system in which the coolant flows, and to maintain an acceptable performance of the air-conditioning system. A condensation pressure that is excessively high, in fact, causes a consequent increase in the coolant pressure in the evaporator and, hence, also of the conditioned air 15 temperature at the evaporator outlet.

Typically, the switching-on, switching-off, and the rotation speed of the condenser fan are controlled via a pressure switch calibrated on a number of threshold values of the condensation pressure. When each of these threshold values is exceeded, the condenser fan is operated at a corresponding rotation speed. In the majority of air-conditioning systems of modern motor vehicles, the condenser fan is operated at two levels, so that when a lower threshold value is exceeded the condenser fan is driven at a lower rotation speed, whereas when a higher threshold value is exceeded the condenser fan is driven at a higher rotation speed.

In order to enable efficient energy management of the air-30 conditioning system, in more recent models of motor vehicles, the pressure switch is increasingly more frequently replaced by a linear pressure sensor, whilst the condenser fan is controlled with PWM (Pulse Width Modulation) techniques.

35 Such a control of the condenser fan entails, however, the disadvantage of not taking into account the impact that the

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use of the condenser fan has on the overall energy balance of the motor vehicle. As is known, in fact, the compressor behaves like a pump that operates between two pressure levels and, consequently, it may be readily appreciated how the more the coolant pressure at the evaporator output approaches the coolant pressure at the condenser inlet, the smaller the work that the compressor has to do to bring the coolant to the required pressure and, consequently, the smaller the mechanical power that the compressor absorbs from the internal combustion engine.

In fact, even though operation of the condenser fan for reducing the condensation pressure results in a reduction of the work that the compressor has to perform to bring the coolant pressure to the required value, operation of the condenser fan results, on the other hand, in an increase in the electric power absorbed from the alternator, and, since the latter is also operated by the internal combustion engine via a belt, a consequent increase in the mechanical power 20 absorbs from the internal combustion engine and hence in the fuel consumption.

US patent application No. 2007/0125106 describes instead an automotive air-conditioning system configured to implement a super-critical refrigerating cycle of the type illustrated 25 with a dotted line in Figure 1B, i.e. a refrigerating cycle wherein the refrigerating fluid, having been compressed to a pressure greater than its critical pressure pc, does not condense and, along the high-pressure tract of the cycle, a 30 thermal exchange between two gases occurs. As a consequence, differently from an air-conditioning system configured to a sub-critical refrigerating cycle, implement an airconditioning system configured to implement a super-critical refrigerating cycle provides for the use of a radiator (i.e. a gas/gas heat exchanger) instead of a condenser. 35

In particular, the above-mentioned patent application teaches

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controlling, for the super-critical refrigerating cycle, the switching-on and the rotational speed of the radiator fan as a function of the difference  $\Delta T$  between the refrigerant fluid temperature (T<sub>g</sub>) leaving the radiator and the atmospheric temperature (T<sub>a</sub>). Alternatively, still for the operation under super-critical conditions, the patent application cited above teaches controlling the switching-on and the rotational speed of the radiator fan as a function of the difference between the actual high pressure (P<sub>h</sub>) as measured along the supercritical tract of the refrigerating cycle, and a target pressure (P<sub>set</sub>) which is, in turn, a function of atmospheric temperature T<sub>a</sub>.

For the condition wherein actual high pressure P<sub>h</sub> is less than the critical pressure of the refrigerating fluid and the 15 radiator operates as a condenser, the patent application referred to above teaches instead a radically different approach for controlling the switching-on and the rotational speed of the fan. In particular, for sub-critical operating conditions, there is suggested that condensation pressure P<sub>h</sub> 20 be not controlled, and that, at one time:

- a) the super-cooling degree of the refrigerating fluid leaving the radiator be controlled and thereby kept within a predetermined range, by controlling the opening degree of an electronically controlled expansion valve, so as to enhance a coefficient of performance (COP) of the system; and
- b) the cooling capacity of the radiator be controlled by varying the fan speed in response to variations in the condensation pressure  $P_h$ .
- 30 This solution involves a major computational load for the electronic control unit of the air-conditioning system, since the latter has to implement both a control algorithm of the expansion valve and a control algorithm of radiator fan.

# 35 DISCLOSURE OF INVENTION

It is therefore an object of the present invention to provide

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an automotive air-conditioning system configured to implement a sub-critical refrigerating fluid, wherein the fan control involves a computational load for the electronic control unit significantly reduced with respect to that entailed by the fan control carried out according to the teachings of US patent application 2007/0125106 described above, thus reducing at the same time the impact of the air-conditioning system ono the energy balance of the engine.

10 According to the present invention, there is therefore provided an automotive air-conditioning system, as defined in the appended claims.

## BRIEF DESCRIPTION OF THE DRAWINGS

- 15 For a better understanding of the present invention, a preferred embodiment thereof is now described, purely by way of non-limiting example, with reference to the attached drawings, wherein:
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• Figures 1A and 1B illustrate pressure/enthalpy diagrams of a sub-critical refrigerating cycle and of a super-critical refrigerating cycle, respectively;

• Figure 2 shows a block diagram of a motor vehicle airconditioning system configured to implement a sub-criticla refrigerating cycle;

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- Figure 3 shows a block diagram of an electronic control system of the air-conditioning system of Figure 2; and
- Figure 4 shows a plot of a target condensation pressure of a coolant flowing in a condenser of the air-conditioning system of Figure 2 versus an ambient temperature outside of the motor vehicle.

## BEST MODE FOR CARRYING OUT THE INVENTION

Figure 2 shows an air-conditioning system, designated as a whole by 1, for a passenger compartment of a vehicle (not 35 shown), in particular a road motor vehicle such as a car, a bus, etc.

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The air-conditioning system 1 comprises a closed-loop cooling circuit 3 and a heating circuit 4, which are connected to one another via a mixer 5 provided with a diffuser 6 that introduces the conditioned air into the passenger compartment of the motor vehicle through air vents appropriately arranged within the passenger compartment.

In particular, the cooling circuit 3 is provided with an air-10 supply duct 7 having a first inlet 7a communicating with the outside of the motor vehicle, a second inlet 7b communicating with the passenger compartment of the motor vehicle, and an outlet 7c communicating with an inlet 8 of the mixer 5 through a duct 13. A selector 9 is arranged along the air-supply duct 15 7 for selectively connecting the outlet 7c with one or both of the inlets 7a, 7b. In this way, the air to be treated can be sucked selectively from the external environment and/or from the passenger compartment of the motor vehicle depending on the position of the selector 9.

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The cooling circuit 3 further comprises a compressor 14, a condenser 15, an evaporator 10, and a non-electronicallycontrolled expansion valve 16, in particular of the mechanical type, which are connected through a duct 11 in which a coolant, for example Freon, flows.

In general, the compressor 14 is arranged in the engine compartment and is operated by the engine shaft of the internal-combustion engine of the motor vehicle via a belt; 30 the condenser 15 is arranged on the front of the motor vehicle, in front of the radiator (not illustrated) so as to be impinged upon by the external air; and the evaporator 10 is usually arranged also in the engine compartment behind the firewall that separates the engine compartment from the 35 passenger compartment of the motor vehicle and is arranged in an area at the outlet 7c of the air-supply duct 7 so as to be

impinged upon by the air coming from the inlets 7a, 7b.

The compressor 14 has the task of compressing the coolant present in a vapour state at the evaporator outlet so as to increase its temperature and pressure. The coolant at the 5 compressor outlet then flows through the condenser 15, where it yields heat to the air that traverses the condenser 15, so cooling and condensing, and hence passing from the gaseous state to the liquid state. The coolant then flows through the 10 expansion valve 16, where it is cooled further and returns in part to the vapour phase. At this point, the coolant flows through the evaporator 10, where it absorbs heat from the air that traverses the evaporator 10, which air is cooled and is pushed into the mixer 5 via a fan 12, arranged along the duct 15 13 that connects the evaporator outlet with the mixer inlet 8. In this way, the coolant is heated, passing again to the vapour state, and is again supplied to the compressor 14, thus re-starting the cycle described above.

20 The cooling circuit 3 further comprises a fan 17 arranged in front of the condenser 15 in such a way as to provide a forced air flow on the condenser 15, towards the inside of the motor vehicle, thus determining a reduction in the temperature and pressure of the coolant in the condenser 15.

Once again with reference to Figure 2, the mixer 5 defines an internal chamber 18, which communicates with the passenger compartment of the motor vehicle through the diffuser 6 and within which two paths 18h and 18c are defined, separate from 30 one another and selectable by means of a selector 19 that supplies the air coming from the duct 13 to the paths 18h and 18c. In particular, the selector 19 can be positioned in a first limit position (indicated by the dashed line), where all the inlet air is supplied to the duct 18c, in a second limit 35 position (not illustrated), where all the inlet air is supplied to the duct 18h, and in a plurality of intermediate

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positions, where the inlet air is partialized between the two ducts 18h and 18c.

The duct 18h moreover communicates with an outlet of the heating circuit 4, which, as is known, is conveniently constituted by a liquid/air heat exchanger, which receives the internal-combustion engine coolant through a control solenoid valve not shown in figure 2.

10 In the mixer 5, the cold air coming from the evaporator 10, before being introduced into the passenger compartment of the motor vehicle through the diffuser 6, can be mixed with hot air coming from the heating circuit 4. In particular, the cold air flow F1 generated by the fan 12 can be appropriately mixed 15 with the hot air flow F2 coming from the heating circuit 4 by means of the selector 19, which can be positioned either in such a way as to convey the entire cold air flow F1 towards diffuser 6 (so-called "all cold" position), without the enabling any passage of cold air in the hot-air duct and thus 20 preventing mixing of hot and cold air, or in such a way as to enable completely (so-called "all hot" position), or just in part, passage of the cold air flow F1 in the hot-air duct, and thus favour mixing of the cold and hot air flows F1 and F2 based on a target temperature set by the motor vehicle 25 occupants (via appropriate temperature setting means provided in the passenger compartment).

Finally, the air-conditioning system 1 comprises an electronic control system 2, which in turn comprises, amongst other things:

• a temperature sensor 21, which may be conveniently, but not necessarily, arranged on a lower face of a rear-view mirror on the driver side (not illustrated), and supplies an electrical signal indicative of the ambient temperature  $T_{ext}$ outside the motor vehicle, hereinafter referred to, for reasons of brevity, as "external ambient temperature";

• a pressure sensor 22 arranged at the condenser inlet and supplying an electrical signal indicative of a measured condensation pressure  $P_{meas\_fluid}$  of the coolant in the condenser 15; and

- unit 20 electronic control connected to 5 • an the temperature sensor 21 and to the pressure sensor 22, and into which a control software has been loaded and stored, which is able, when executed, to control operation (switching-on, switching-off, and rotation speed) of the condenser fan 17 based on the signals from the aforesaid sensors in the way 10 described in detail hereinafter with reference to Figure 3, which shows a functional block diagram of the control software of the condenser fan stored in the electronic control unit 20.
- 15 As is shown in Figure 3, when executed, the control software of the condenser fan stored in the electronic control unit 20 implements:

• a computation module 30 receiving the external ambient temperature  $T_{ext}$  acquired by the temperature sensor 21 and 20 supplying a target condensation pressure  $P_{target_fluid}$  of the coolant in the condenser 15, computed in the way described in detail hereinafter;

• a first subtractor module 35 receiving the target condensation pressure  $P_{target_fluid}$  and the measured condensation 25 pressure  $P_{meas_fluid}$  of the coolant in the condenser 15 supplied by the computation module 30 and, respectively, by the pressure sensor 22, and supplying a pressure error  $e_p$  equal to the difference between the measured condensation pressure  $P_{meas_fluid}$  and the target condensation pressure  $P_{target_fluid}$ ;

30 • a second subtractor module 40 receiving the pressure error  $e_p$  and a pressure disturbance  $\Delta P_{fluid}$ , and supplying a purged pressure error  $e_{pd}$  equal to the difference between the pressure error  $e_p$  and the pressure disturbance  $\Delta P_{fluid}$ , wherein the pressure disturbance  $\Delta P_{fluid}$  is a quantity estimated 35 experimentally and representing neglected phenomena, compensated for by the control module described hereinafter,

which tend to change the measured condensation pressure  $P_{meas\_fluid}$  of the coolant, such as, for example, the motor vehicle speed or the ambient temperature in the passenger compartment of the motor vehicle set by occupants via appropriate setting elements of the air-conditioning system; and

• a control module 45 receiving the purged pressure error  $e_{pd}$  and supplying a PWM control signal  $S_c$  for the condenser fan 17, generated based on a control law described in what 10 follows.

In particular, the computation module 30 is configured to compute the target condensation pressure  $P_{target_fluid}$  of the coolant in the condenser 15 according to a formula that is the 15 result of an experimental bench-test campaign carried out by the Applicant in order to assess the influence of the use of the condenser fan 17 (in particular, of the air flowrate of the condenser fan 17) on the performance of the air-conditioning system 1 as the operating conditions of the air-conditioning 20 system 1 vary.

In particular, during the experimental bench-test campaign, the performance of the air-conditioning system 1 was assessed based on the following merit parameters:

25 • an air temperature  $T_{evap}$  downstream of the evaporator 10; and

• a performance coefficient *COP* of the air-conditioning system 1, computed according to the formula:

$$COP_{GEN} = \frac{W_{REFR}}{W_{MECC} + W_{ELE, VENT} + W_{ELE, EVAP}}$$

•  $W_{REFR}$  is a cooling capacity generated by the evaporator 10;

•  $W_{MECC}$  is a mechanical power absorbed by the compressor 14;

•  $W_{ELE\_VENT}$  is an electric power absorbed by the condenser fan 17; and

•  $W_{ELE\_EVAP}$  is an electric power absorbed by the evaporator fan 12.

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Based on these merit parameters, the Applicant has established that, by appropriately controlling, via an adequate use of the condenser fan 17, the coolant condensation pressure in the condenser 15 as a function of the external ambient temperature  $T_{ext}$ , it is possible to reduce the work of the compressor 14 and of the condenser fan 17 significantly, thus enabling a reduction in the mechanical power absorbed by the airconditioning system 1 from the internal-combustion engine, and thus sensibly improving the overall energy balance.

In the specific case, the experimental bench-test campaign has made it possible to establish that for each external ambient temperature  $T_{ext}$  there exists a target condensation pressure  $P_{target_fluid}$  of the coolant in the condenser 15 that optimizes the absorption of energy by the compressor 14 and by the condenser fan 17.

The optimal relation between the target condensation pressure  $P_{target_fluid}$  and the external ambient temperature  $T_{ext}$  is shown in Figure 4 and is represented by a broken line with three stretches, comprising:

• a first stretch where the target condensation pressure  $P_{target_fluid}$  is substantially constant at a value of approximately 8 bar for external ambient temperatures  $T_{ext}$  lower than 15°C;

a second stretch linearly increasing according to the equation:

 $P_{target fluid} = 3/5 \cdot (T_{ext} - 15) + 8$ 

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during which the target condensation pressure  $P_{target_fluid}$ 

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increases substantially linearly from 8 bar to 20 bar when the external ambient temperature  $T_{ext}$  increases from 15°C to 35°C; and

• a third stretch, where the target condensation pressure 5  $P_{target_fluid}$  is substantially constant at a value of approximately 20 bar for external ambient temperatures  $T_{ext}$ higher than 35°C.

Finally, in order to generate the control signal  $S_c$  for the 10 condenser fan 17, the control module 45 implements a transfer function F(s) of the type:

$$F(s) = \frac{a_2 s^2 + a_1 s + a_0}{b_2 s^2 + b_1 s + b_0}$$

- 15 which is nothing other than a frequency filter, the parameters of which can be obtained through a model-based design, an identification process via experimental tests, and a frequency analysis of the control loop.
- 20 From an examination of the characteristics of the present invention the advantages that it makes possible are evident.

In particular, it is emphasized that the Applicant has experimentally verified how the relationship between the 25 target condensation pressure and the external ambient temperature illustrated in Figure 4 enables a reduction of the work of the compressor and of the electrical absorption of the condenser fan, consequently reducing the absorption of energy of the air-conditioning system 1 and its impact on the overall 30 energy balance of the motor vehicle.

In addition, the use of a non-electronically controlled expansion valve in an air-conditioning system implementing a sub-critical refrigerating cycle enables a significant 35 reduction in the complexity of the software control of the

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condenser fan, and thereby a consequent reduction in the computational load of the electronic control unit of the airconditioning system, an increase in the adaptability of the control of the condenser fan to the various operating conditions, and finally a reduction in the measurements necessary for providing said control.

Finally, it is clear that modifications and variations can be made to what has been described and illustrated herein, without thereby departing from the sphere of protection of the present invention, as defined in the annexed claims.

For example, the various additive and multiplicative constants in Eq. (2), as well as the temperature range within which the target condensation pressure is computed based on Eq. (2) and the two substantially constant values assumed by the target condensation pressure outside of said temperature range could differ from the ones indicated.

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#### CLAIMS

1.An automotive air-conditioning system (1) configured to implement a sub-critical refrigerating cycle and comprising a condenser (15) and a fan (17) associated thereto, a compressor (14), an evaporator (10), an expansion valve (16), and an electronic control system (2); characterised in that the expansion valve (16) is of the non-electronically controlled type, and that the electronic control system is configured to:

- receive a signal indicating an external ambient temperature  $(T_{ext})$  outside the vehicle and generate a control signal  $(S_{\rm C})$  for the condenser fan (17) based on the external ambient temperature  $(T_{ext})$ .
- 15 2. The automotive air-conditioning system (1) according to Claim 1, further configured to:

• receive a signal indicating a measured condensation pressure ( $P_{meas fluid}$ ) of a coolant in the condenser (15);

• determine a target condensation pressure ( $P_{target_fluid}$ ) of 20 the coolant in the condenser (15) based on the external ambient temperature ( $T_{ext}$ ); and

• generate the control signal (S<sub>c</sub>) for the condenser fan (17) based on the measured condensation pressure ( $P_{meas\_fluid}$ ) and the target condensation pressure ( $P_{target\_fluid}$ ) of the coolant in the condenser (15).

3. The automotive air-conditioning system (1) according to claim 2, further configured to:

• determine a pressure error  $(e_p)$  indicative of a 30 difference between the measured condensation pressure  $(P_{meas\_fluid})$  and the target condensation pressure  $(P_{target\_fluid})$  of the coolant in the condenser (15); and

• generate the control signal ( $S_c$ ) for the condenser fan (17) based on the pressure error  $(e_p)$ .

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4. The automotive air-conditioning system (1) according to

claim 3, further configured to :

• purge the pressure error  $(e_p)$  from a pressure disturbance  $(\Delta P_{fluid})$  due to phenomena that tend to change the measured condensation pressure  $(P_{meas fluid})$ , such as a vehicle speed or an ambient temperature inside the passenger compartment of the 5 vehicle set by a user via appropriate setting elements of the air-conditioning system (1); and

 $\bullet$  generate the control signal (S\_c) for the condenser fan (17) based on the purged pressure error  $(e_{pd})$  in such a way as 10 to bring the measured condensation pressure ( $P_{meas\ fluid}$ ) to being substantially equal to the target condensation pressure  $(P_{target fluid})$  of the coolant in the condenser (15).

5. The automotive air-conditioning system (1) according to any one of claims 2 to 4, wherein the target condensation pressure 15 (Ptarget fluid) has a first substantially constant value for external ambient temperatures  $(T_{ext})$  lower than a given lower ambient temperature, a second substantially constant value, different from the first substantially constant value, for external ambient temperatures ( $T_{ext}$ ) higher than a given upper 20 ambient temperature, and values comprised between the first and second substantially constant values for external ambient temperatures ( $T_{ext}$ ) between the lower and upper ambient temperatures.

6. The automotive air-conditioning system (1) according to claim 5, wherein the second substantially constant value is higher than the first substantially constant value.

- 7. The automotive air-conditioning system (1) according to 30 claim 6, wherein the target condensation pressure ( $P_{target fluid}$ ) increases in substantially linearly between the first and the second substantially constant values.
- 8. The automotive air-conditioning system (1) according to 35 claim 7, wherein for external ambient temperatures  $(T_{ext})$

between the lower and upper ambient temperatures, the target condensation pressure  $(P_{target_fluid})$  is determined based on the following formula:

 $P_{target_fluid} = k_1 \cdot (T_{ext} - k_2) + k_3$ 

where  $T_{ext}$  is the external ambient temperature outside the vehicle and  $P_{target fluid}$  is the target condensation pressure.

10 9. The automotive air-conditioning system (1) according to claim 8, wherein  $k_1 = 3/5$ ,  $k_2 = 15$  and  $k_3 = 8$ .

10. The automotive air-conditioning system (1) according to any one of claims 5 to 9, wherein the lower ambient 15 temperature is approximately 15°C and the upper ambient temperature is approximately 35°C.

11. The automotive air-conditioning system (1) according to any one of claims 5 to 10, wherein the first substantially 20 constant value is approximately 8 bar and the second substantially constant value is approximately 20 bar.

12. The automotive air-conditioning system (1) according to any one of the preceding claims, comprising an electronic 25 control unit (20) programmed to generate the control signal ( $S_c$ ) for the condenser fan (17) according to any one of the preceding claims.

13. The automotive air-conditioning system (1) according to 30 any one of the preceding claims, wherein the expansion valve (16) is of the mechanical type

14. A vehicle comprising an automotive air-conditioning system(1) according to any one of the preceding claims.

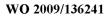
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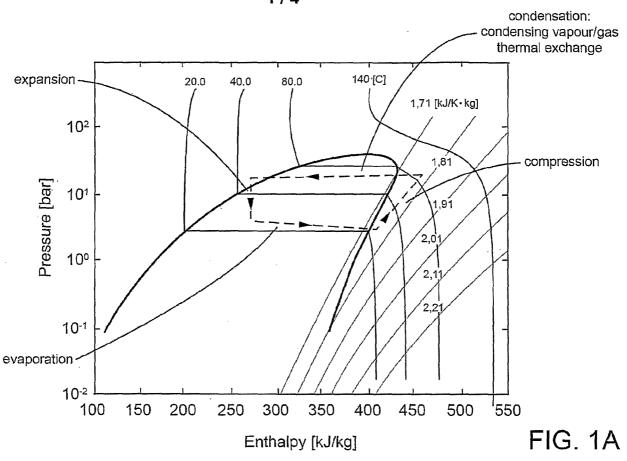
15. The vehicle according to claim 14, wherein the vehicle is

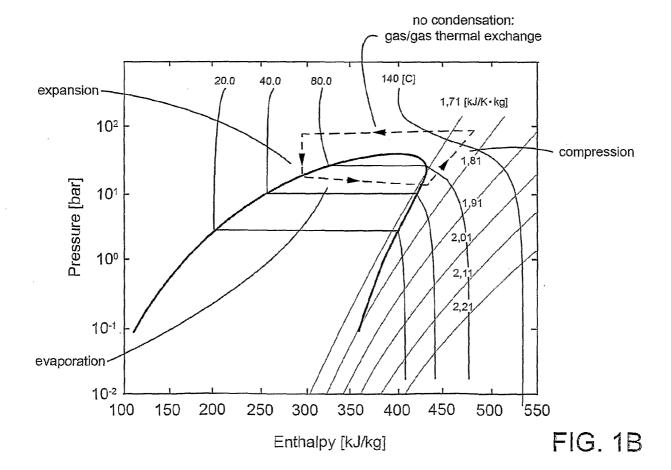
a motor vehicle.

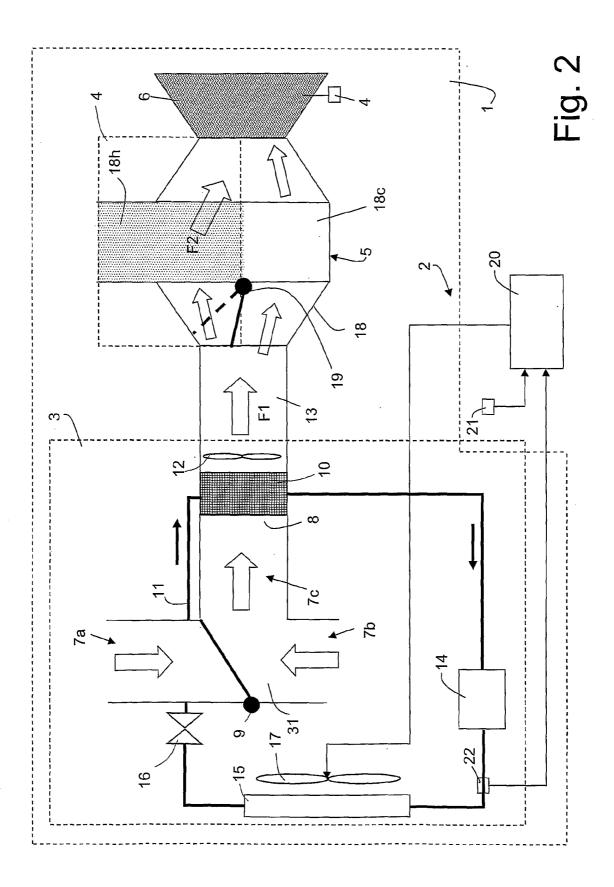
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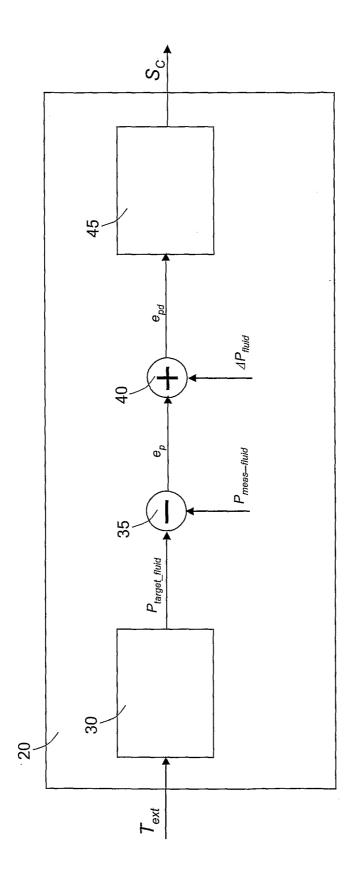
16. A software product loadable into an electronic control unit (20) of an electronic control system (2) of a motor vehicle air-conditioning system (1), and configured so that, upon execution thereof, the automotive air-conditioning system (1) becomes configured as claimed in any one of claims 1 to 13.

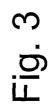


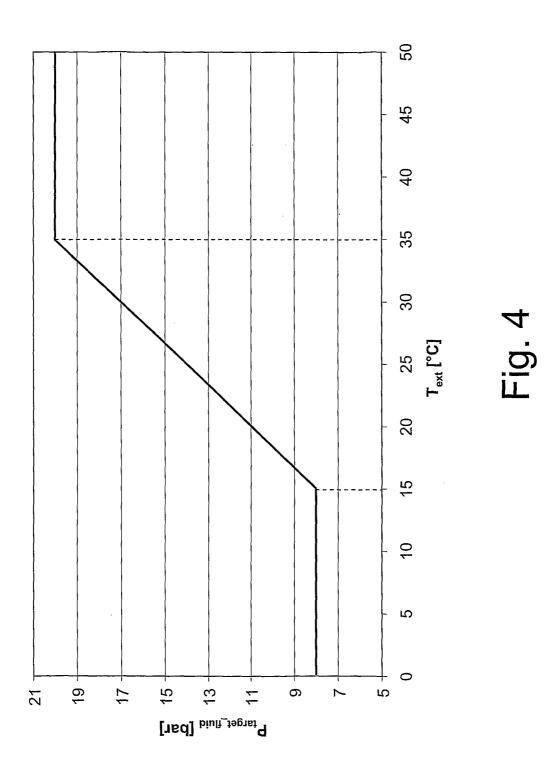












# INTERNATIONAL SEARCH REPORT

International application No PCT/IB2009/005130

A. CLASSIFICATION OF SUBJECT MATTER INV. B60H1/00

According to International Patent Classification (IPC) or to both national classification and IPC

B. FIELDS SEARCHED

 $\label{eq:bound} \begin{array}{l} \mbox{Minimum documentation searched (classification system followed by classification symbols)} \\ \mbox{B60H} \end{array}$ 

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

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C. DOCUMENTS CONSIDERED TO BE RELEVANT Category\* Citation of document, with indication, where appropriate, of the relevant passages Relevant to claim No. Х US 2006/086113 A1 (ERRINGTON BRADLEY C 1,14,15 [US] ET AL) 27 April 2006 (2006-04-27) claims 7,8; figure 1 A US 2007/125106 A1 (ISHIKAWA HIROSHI [JP] 1 - 15ET AL) 7 June 2007 (2007-06-07) paragraphs [0020] - [0023], [0071], [0072], [0085], [0086]; claims 1,4,5 А EP 1 749 681 A (SANDEN CORP [JP]) 1 - 157 February 2007 (2007-02-07) claim 14; example 3 EP 1 495 886 A (DENSO CORP [JP]; ASMO CO A 1 - 15LTD [JP]) 12 January 2005 (2005-01-12) the whole document X Further documents are listed in the continuation of Box C. See patent family annex. Special categories of cited documents : 'T' later document published after the international filing date or priority date and not in conflict with the application but "A" document defining the general state of the art which is not cited to understand the principle or theory underlying the considered to be of particular relevance invention "E" earlier document but published on or after the international \*X\* document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to filing date \*L\* document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified) involve an inventive step when the document is taken alone "Y" document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such docu-"O" document referring to an oral disclosure, use, exhibition or other means ments, such combination being obvious to a person skilled in the art "P" document published prior to the international filing date but later than the priority date claimed "&" document member of the same patent family Date of the actual completion of the international search Date of mailing of the international search report 28 May 2009 05/06/2009 Name and mailing address of the ISA/ Authorized officer European Patent Office, P.B. 5818 Patentlaan 2 NL - 2280 HV Rijswijk Tel. (+31-70) 340-2040, Chavel, Jérôme Fax: (+31-70) 340-3016

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